

GLAMIDE™ TY-855G33

TOYOBO MC Corporation - Polyamide 66/610 Copolymer

General Information

Product Description

GF Reinforced

General

Material Status	• Commercial: Active
Filler / Reinforcement	• Glass Fiber, 33% Filler by Weight
Features	• High Rigidity • High Strength • Pleasing Surface Appearance • Wear Resistant
Uses	• Automotive Applications • Automotive Exterior Parts • General Purpose • Industrial Applications
Forms	• Pellets
Processing Method	• Injection Molding
Part Marking Code (ISO 11469)	• >PA66+PA610-GF33<
Revision Date	• 9/10/2025

ASTM & ISO Properties

Physical	Nominal Value	Unit	Test Method
Density	1.38	g/cm ³	ISO 1183
Molding Shrinkage ¹			Internal Method
Flow : 2.00 mm	0.30	%	
Across Flow : 2.00 mm	0.70	%	
Water Absorption (24 hr, 23°C)	0.70	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	185	MPa	ISO 527
Tensile Elongation (Break)	2.2	%	ISO 527
Flexural Modulus	9800	MPa	ISO 178
Flexural Strength	270	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	11	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	260	°C	ISO 75-2/B
1.8 MPa, Unannealed	240	°C	ISO 75-2/A

Processing Information

Injection	Unit
Drying Temperature	100 to 120 °C
Drying Time	3.0 to 5.0 hr
Hopper Temperature	260 to 280 °C
Middle Temperature	270 to 290 °C
Front Temperature	270 to 290 °C
Nozzle Temperature	270 to 290 °C
Mold Temperature	80 to 100 °C



nmt, film gate

